

Figure 1

indicated additives with that produced by cultured cells grown without additives Comparison of the fraction of TNFR:Fc that elutes from an anion exchange column at high salt produced by cultured cells grown in medium with the

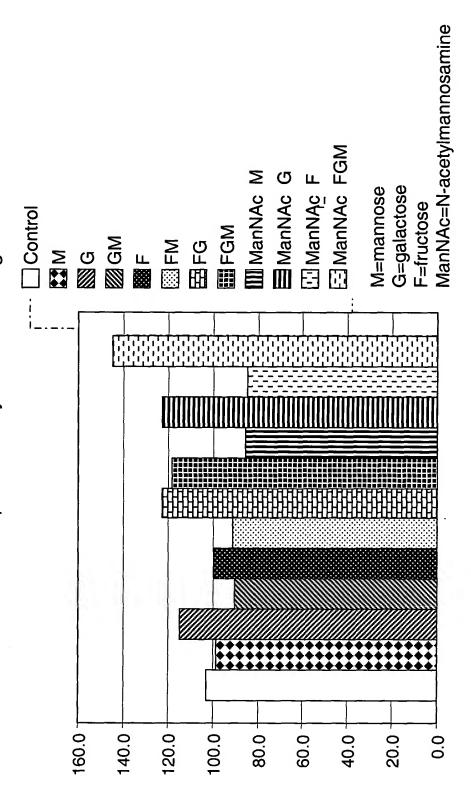


Figure 2

Moles of N-acetylneuraminic acid per mole of TNFR:Fc as a function of sugar (mannose, galactose, and fructose) and

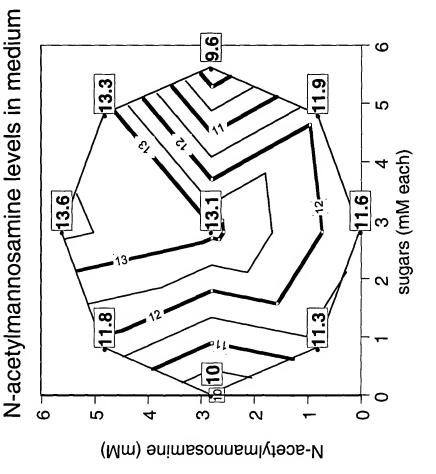


Figure 3